

LEISTER

PLASTIC WELDING

Hot-Air Hand Tools

2018/2019

Swiss
made

General accessories



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We know how.

Product overview

Hot-air hand tools



Type	TRIAC ST	TRIAC AT	ELECTRON ST	HOT JET S	GHIBLI AW	GHIBLI	HOTWIND	FORTE S3
Voltage V~	230 / 120	230 / 120	230 / 120	230 / 120	120/230	120/230	230	3 × 230 / 3 × 400
Max. power W	1600	1600	2400 / 3400	460	1800 / 2300	1500 / 2000	3700	10 000
Temperature °C	40 – 700	40 – 620	40 – 650	20 – 600	65 – 620	20 – 600	20 – 650	20 – 650
Size mm (L × Ø) Handle (Ø)	338 × 90 56	338 × 90 56	338 × 90 56	235 × 70 40	280 × 220 × 90 45	195 × 85 × 160 57	232 × 106 179	390 × 132 215
Weight kg (without cord)~	1.0	1.0	1.1	0.4	1.1	0.9	2.2	4.4
Integrated blower	✓	✓	✓	✓	✓	✓	✓	✓
Digital display		✓			✓			
Conformity mark	CE	CE	CE	CE	CE	CE	CE	CE
Approval mark	ⓈⓀ	ⓈⓀ	ⓈⓀ	ⓈⓀ	Ⓢ	Ⓢ	Ⓢ	Ⓢ
Protection class	□	□	□	□	□	□	□	□
Applications								
Outdoor use	✓	✓	✓	✓	✓			✓
Indoor use	✓	✓	✓	✓	✓	✓	✓	✓
Roofing	✓	✓	✓	✓				
Billboards / Tarpaulins	✓	✓	✓	✓	✓	✓		
Civil engineering / Tunneling / Landfills	✓	✓	✓	✓				
Plastic fabrication	✓	✓	✓	✓	✓	✓		
Flooring / Interior design	✓	✓	✓	✓	✓	✓		
Shrinking	✓	✓	✓	✓	✓	✓	✓	✓



Hot-air hand tools and Blower

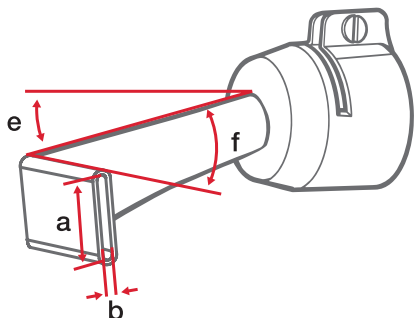


Type	AIRSTREAM ST	ROBUST	WELDING PEN R / S	DIODE PID / S	MINOR	LABOR S
Voltage V~	230	3 × 230 / 3 × 400	230	230	230	230
Max. power W	215	250	1000	1600 / 2000	100	800 / 900
Temperature °C			20 – 600	20 – 600		20 – 600
Size mm (L × Ø) Handle (Ø)	600 × 250 × 362	255 × 221	270 × 43 32	265 × 57 40	250 × 95 64	180 × 54 32
Weight kg (without cord)~	24	8.0	1.0	1.15	1.15	0.15
Integrated blower	✓	✓			✓	
Digital display			✓ (R)	✓ (PID)		
Conformity Mark	CE	CE	CE	CE	CE	CE
Protection Class	⊕	⊕	⊞	⊞	⊞	⊞
Applications						
Outdoor use						
Indoor use	✓	✓	✓	✓	✓	✓
Roofing						
Billboards / Tarpaulins						
Civil engineering / Tunneling / Landfills						
Plastic fabrication	✓	✓	✓	✓	✓	✓
Flooring / Interior design						
Shrinking	✓			✓		✓

Accessories Hot-Air Hand Tools

Wide slot nozzles

Wide slot nozzle: a x b mm, e° angled, f° bent






Wide slot nozzle Ø21.3 mm


	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
105.549 10 x 2 mm, 15° angled, 30° bent			•					•
107.141 15 x 2 mm, 15° angled, 30° bent			•					•
105.559 20 x 2 mm, straight			•					•
107.142 20 x 2 mm, 30° angled			•					•
105.556 20 x 2 mm, 75° angled			•					•
105.070 25 x 1 mm, straight			•					•
105.066 30 x 1 mm, straight			•					•
105.548 40 x 5 mm, straight			•					•
105.547 50 x 8 mm, straight			•					•
105.039 80 x 1 mm, straight			•					•
105.036 100 x 1 mm, straight			•					•








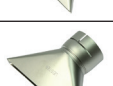

Wide slot nozzle Ø31.5 mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
105.475 20 x 2 mm, straight	•							•
107.123 20 x 2 mm, 15° angled	•							•
107.125 20 x 2 mm, 60° angled, foil left	•							•
105.503 20 x 2 mm, 60° angled, foil right	•							•
107.124 20 x 2 mm, 75° angled	•							•
124.999 20 x 2 mm, 15° angled, 120° bent, foil left	•							•
105.500 20 x 2 mm, -15° angled, -120° bent, foil right	•							•
105.492 20 x 2 mm, 15° angled, 120° bent	•							•
105.487 20 x 2 mm, -15° angled, 30° bent	•							•
160.858 20 x 9 mm, straight	•							•
105.485 25 x 2 mm, straight	•							•
105.494 30 x 2 mm, 15° angled	•							•
128.535 30 x 2 mm, 45° angled	•							•
105.526 40 x 2 mm, straight	•							•
107.132 40 x 2 mm, 15° angled	•							•

Wide slot nozzle $\varnothing 31.5$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	107.133 40 x 2 mm, 15° angled, perforated	•							•
	107.143 40 x 2 mm, 15° angled, with stop plate	•							•
	107.135 40 x 2 mm, 15° angled, PTFE-coated	•							•
	107.130 40 x 2 mm, 60° angled	•							•
	105.531 40 x 2 mm, 90° angled,	•							•
	105.527 40 x 8 mm, 30° bent	•							•
	107.129 60 x 2 mm, 15° angled, for Bitumen	•							•
	107.131 80 x 2 mm, 15° angled, for Bitumen	•							•

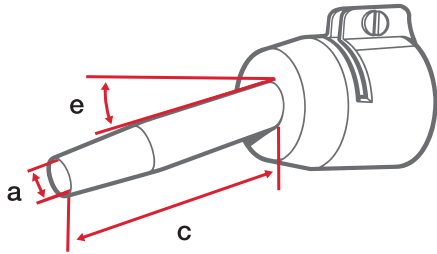
Wide slot nozzle $\varnothing 36.5$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	105.435 20 x 2 mm, straight, without clamps				•	•			
	106.998 20 x 2 mm, 15° angled				•	•			
	106.999 40 x 2 mm, -15° angled				•	•			
	108.086 40 x 2 mm, straight, without clamps				•	•			
	107.261 70 x 4 mm, straight, without clamps				•	•			
	108.078 100 x 4 mm, straight				•	•			

Wide slot nozzle $\varnothing 36.5$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	105.982 150 x 4 mm, straight				•	•			










Wide slot nozzle $\varnothing 50.0$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	107.134 40 x 2 mm, straight, for tape welding	•							
	105.961 44 x 10 mm, length 350 mm	•							
	107.258 70 x 10 mm, straight, for Bitumen, without clamps	•							
	142.281 74 x 3 mm, with scraper	•							
	107.653 75 x 2 mm, 20° angled, for Bitumen	•							
	106.057 100 x 4 mm, straight, without clamps	•							
	106.060 150 x 6 mm, straight, without clamps	•							
	107.270 150 x 12 mm, straight, without clamps	•							
	106.061 300 x 6 mm, straight	•							

Tubular nozzles



Tubular nozzle: \varnothing a mm, c mm, e° angled



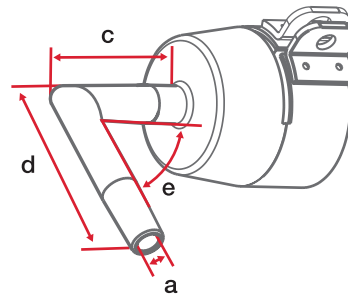
Tubular nozzle \varnothing 21.3 mm

		TRIAC ST / AT	ELECTRON ST	HOT JET S	GIBLI	GIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
	105.624 \varnothing 4 mm, 45 mm, straight			•					•
	107.144 \varnothing 5 mm, 41 mm, 15° angled, suitable for speed welding nozzle			•					•
	105.566 \varnothing 5 mm, 45 mm, straight, suitable for speed welding nozzle			•					•
	105.567 \varnothing 5 mm, 150 mm, straight, suitable for speed welding nozzle			•					•
	131.867 \varnothing 5 mm, 30 x 60 mm, 90° bent, suitable for speed welding nozzle			•					•
	105.618 \varnothing 7 mm, 30 mm, straight			•					•
	107.145 \varnothing 10 mm, 45 mm, straight			•					•
	107.152 \varnothing 12 mm, 25 x 50 mm, 90° angled			•					•
	105.641 \varnothing 21.3 mm, 33 x 45 mm, 90° angled			•					•

Soldering nozzle \varnothing 21.3 mm

	105.614 3 x 1.5 mm, 30 mm, straight			•					•
	107.148 3 x 1.5 mm, 40 mm, 45° angled			•					•

Tubular nozzle: \varnothing a mm, c x d mm, e° angled















Soldering nozzle \varnothing 21.3 mm



		TRIAC ST / AT	ELECTRON ST	HOT JET S	GIBLI	GIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
	107.147 \varnothing 1.5 mm, 30 mm, 45° angled			•					•
	107.146 \varnothing 2 mm, 40 mm, 45° angled			•					•
	107.150 \varnothing 2.5 mm, 45 mm, 45° angled			•					•
	107.151 \varnothing 4 mm, 45 mm, 45° angled			•					•
	107.149 \varnothing 7 mm, 40 mm, 20° angled			•					•



Tubular nozzle \varnothing 31.5 mm

	107.000 \varnothing 5 mm, 27 - 39 mm, straight (triplicate)			•					•
	100.303 \varnothing 5 mm, 37 mm, 15° angled, suitable for speed welding nozzle			•					•
	105.576 \varnothing 5 mm, 30 x 60 mm, 90° bent, suitable for speed welding nozzle			•					•
	105.575 \varnothing 5 mm, 100 mm, straight, suitable for speed welding nozzle			•					•
	106.982 \varnothing 5 mm, 150 mm, -15° angled, suitable for speed welding nozzle			•					•
	105.429 \varnothing 5 mm, 200 mm, straight, suitable for speed welding nozzle			•					•

Tubular nozzle $\varnothing 31.5$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	107.128 $\varnothing 10$ mm, 44 mm, straight	•						•	
	105.514 $\varnothing 14$ mm, 25 x 50 mm, 90° angled	•						•	
	111.711 $\varnothing 18$ mm, 70 mm, straight	•						•	

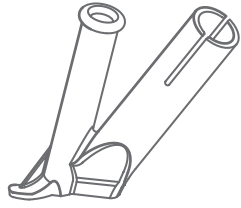
Tubular nozzle $\varnothing 36.5$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	107.154 $\varnothing 5$ mm, 41 mm, straight, suitable for speed welding nozzle				•	•			
	107.006 $\varnothing 5$ mm, 130 mm, straight				•	•			
	105.818 $\varnothing 5$ mm, 150 mm, straight, suitable for speed welding nozzle				•	•			
	105.454 $\varnothing 9$ mm, 50 mm, straight, without clamps				•	•			
	105.455 $\varnothing 9$ mm, 102 mm, straight, without clamps				•	•			
	107.002 $\varnothing 12$ mm, 25 x 50 mm, 90° angled				•	•			
	107.003 $\varnothing 12$ mm, 25 x 50 mm, 90° angled, without clamps				•	•			
	105.462 $\varnothing 21.3$ mm, 58 mm, straight, without clamps				•	•			
	105.446 $\varnothing 25$ mm, 25 x 95 mm, 90° angled				•	•			

Tubular nozzle $\varnothing 50.0$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	107.256 $\varnothing 48$ mm, 85 x 165 mm, 90° angled	•							
	107.229 Reduction to $\varnothing 20$ mm, without clamps	•							

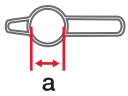
Tubular nozzle M14		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	116.519 $\varnothing 5$ mm, 43 mm, straight, suitable for speed welding nozzle								•
	105.622 $\varnothing 5$ mm, 43 mm, 15° angled, suitable for speed welding nozzle								•

Speed welding nozzles

























Speed welding nozzle: a mm





suitable tubular nozzle required





Speed welding nozzle \varnothing 8.0 mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 106.989 Round \varnothing 3 mm, Profile D 	•	•	•	•	•	•	•	•
 105.431 Round \varnothing 3 mm, with narrow air slit Profile D 	•	•	•	•	•	•	•	•
 160.550 Round \varnothing 3 mm, with narrow air slit, tip bent Profile D 	•	•	•	•	•	•	•	•
 106.990 Round \varnothing 4 mm Profile D 	•	•	•	•	•	•	•	•
 105.432 Round \varnothing 4 mm, with narrow air slit Profile D 	•	•	•	•	•	•	•	•
 106.991 Round \varnothing 5 mm Profile D 	•	•	•	•	•	•	•	•
 105.433 Round \varnothing 5 mm, with narrow air slit Profile D 	•	•	•	•	•	•	•	•
 159.848 Round \varnothing 5 mm, with narrow air slit, tip bent, Profile D 	•	•	•	•	•	•	•	•
 156.470 Round \varnothing 5 mm, tip bent Profile D 	•	•	•	•	•	•	•	•
 107.137 Tape 8 x 2 mm Profile C 	•	•	•	•	•	•	•	•
 107.139 Tape 12 x 4.5 mm Profile C 	•	•	•	•	•	•	•	•
 106.992 Triangle 5.7 x 3.7 mm Profile A 	•	•	•	•	•	•	•	•

Speed welding nozzle \varnothing 8.0 mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 106.993 Triangle 7 x 5 mm Profile B 	•	•	•	•	•	•	•	•

Tacking nozzle

 106.996 \varnothing 8 mm, suitable tubular nozzle required	•	•	•	•	•	•	•	•
 106.988 M14						•		

Drawing nozzle (M14)

 113.876 Round \varnothing 3 mm, without tacking tip Profile D 						•		
 113.666 Round \varnothing 3 mm, with tacking tip Profile D 						•		
 113.874 Round \varnothing 4 mm, without tacking tip Profile D 						•		
 113.399 Round \varnothing 4 mm, with tacking tip Profile D 						•		
 126.552 Round \varnothing 4 mm, for Fluoroplastics Profile D 						•		
 113.877 Triangle, 5.7 x 3.7 mm, without tacking tip Profile A 						•		
 113.670 Triangle, 5.7 x 3.7 mm, with tacking tip Profile A 						•		
 106.986 Triangle, 7 x 5 mm, without tacking tip Profile B 						•		
 106.987 Triangle, 7 x 5.5 mm, without tacking tip 						•		



Flooring / Interior Decoration
 Technical Textiles / Industrial Fabrics

Roofing
 Shrinking

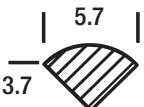
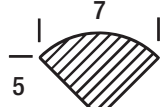


Civil Engineering / GEO
 Plastic Fabrication

Special applications

Speed welding nozzle $\varnothing 31.5$ mm

		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
	113.183 Tape 21 x 4 mm	•						•	
	107.136 Tape 25 x 4 mm	•						•	

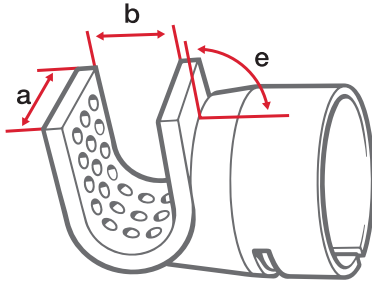
Profile size in mm

Profile A	Profile B	Profile C	Profile D
			




Reflector nozzles



Sieve reflector: a x b mm, e° angled





Spoon reflector Ø21.3 mm

	107.312 30 x 25 mm, 90° angled				•						•
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Spoon reflector Ø31.5 mm

	107.339 17 x 34 mm, 90° angled	•									
	107.307 27 x 35 mm, 90° angled	•									•

Spoon reflector Ø36.5 mm

	107.314 33 x 27 mm, 90° angled, without clamps				•	•					
	107.313 33 x 27 mm, 90° angled				•	•					

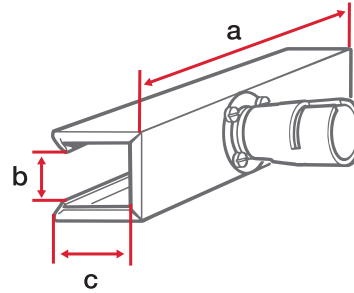
Soldering reflector Ø31.5 mm

	106.128 13 x 5 x 10 mm, without clamps	•									•
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Shell reflector Ø31.5 mm

	107.326 150 x 26 x 44 mm, without clamps	•									•
---	--	---	--	--	--	--	--	--	--	--	---


Shell reflector: a x b x c mm





Shell reflector Ø36.5 mm

	106.132 150 x 26 x 44 mm, without clamps					•	•				
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Shell reflector Ø50.0 mm

	107.340 250 x 46 x 62 mm, without clamps					•					
--	--	--	--	--	--	---	--	--	--	--	--



Folding reflector Ø50.0 mm

	107.331 Ø72 x 70 mm					•					
	107.330 Ø125 x 22 mm					•					

Sieve reflector Ø8.0 mm




	107.324 10 x 12 mm, 90° angled, suitable tubular nozzle required	•	•	•	•	•	•	•	•	•	•
	106.131 13 x 13 mm, 75° angled, suitable tubular nozzle required	•	•	•	•	•	•	•	•	•	•


Sieve reflector Ø21.3 mm

	107.310 20 x 35 mm, 75° angled					•					•
	107.311 33 x 50 mm, 75° angled					•					•



TRIAC ST / AT
ELECTRON ST
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GHIBLI
GHIBLI AW
WELDING PEN R / S
DIODE PID / S
LABOR S



TRIAC ST / AT
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LABOR S

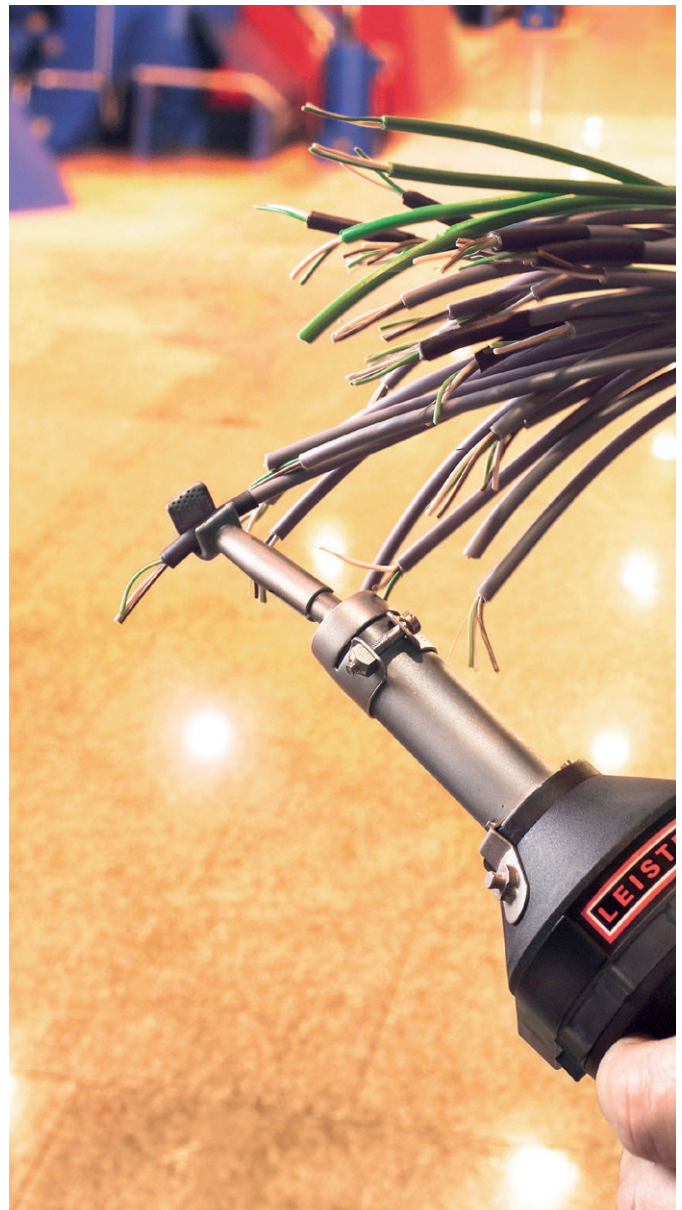
Sieve reflector $\varnothing 31.5$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	107.338 35 x 20 mm, 90° angled, without clamps	•							•
	107.337 50 x 35 mm, 75° angled, without clamps	•							•
	118.845 60 x 80 mm, straight, without clamps	•							•

Sieve reflector (douche) $\varnothing 50.0$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	106.127 $\varnothing 65$ mm, straight, without clamps		•						

Sieve reflector $\varnothing 36.5$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	107.309 20 x 35 mm, 75° angled, without clamps				•	•			
	107.308 34 x 50 mm, 78° angled, without clamps				•	•			
	112.068 34 x 50 mm, straight, without clamps				•	•			
	127.137 60 x 80 mm, straight, without clamps				•	•			





Sieve reflector $\varnothing 50.0$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	107.327 70 x 75 x 91 mm, straight, without clamps		•						
	107.333 150 x 110 x 137 mm, straight, without clamps		•						

Sieve reflector (douche) $\varnothing 36.5$ mm		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PENR / S	DIODE PID / S	LABOR S
	107.318 $\varnothing 65$ mm, straight				•	•			
	107.319 $\varnothing 65$ mm, straight, without clamps				•	•			



Special nozzles

Ironig nozzle $\varnothing 21.3$ mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 107.305 15 x 25 mm Profile dimension 			•					•
 114.734 40 x 19 mm Profile dimension for ski repairs 			•					•

De-horning nozzle $\varnothing 36.5$ mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 107.007 $\varnothing 20$ mm, 58 mm, straight 				•	•			

Protection nozzle $\varnothing 31.5$ mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 157.717 $\varnothing 23$ mm, protection ring $\varnothing 80$ mm 	•							•

Protection nozzle $\varnothing 36.5$ mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 158.474 $\varnothing 23$ mm, protection ring $\varnothing 80$ mm 				•	•			

Protection nozzle $\varnothing 50.0$ mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 160.842 $\varnothing 44$ mm, Protection ring $\varnothing 100$ mm 	•							



Adapter $\varnothing 21.3$ mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 143.831 to (M14) 			•					•







Adapter $\varnothing 31.5$ mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 143.833 to M14 	•							•

Adapter $\varnothing 50.0$ mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 122.924 to $\varnothing 36.5$ mm 		•						

Adapter (M14)

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 141.375 to $\varnothing 21.3$ mm 						•		
 127.726 to M14, 30° angled 								•
 127.727 to M14, 45° angled 								•





Welding mirror $\varnothing 31.5$ mm

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 107.344 $\varnothing 135$ mm 	•							•

Welding mirror $\varnothing 36.5$ mm











	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 107.345 $\varnothing 135$ mm 				•	•			

Welding mirror $\varnothing 50.0$ mm





	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 107.346 $\varnothing 270$ mm 						•		
 107.347 74 x 12 x 520 mm, edges rounded, PTFE-coated 						•		

General accessories



Pressure roller

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 106.976 28 mm (PTFE)	•	•	•	•	•	•	•	•
 140.161 28 mm, with ball bearings (silicone)	•	•	•	•	•	•	•	•
 140.598 Spare roll for 140.161	•	•	•	•	•	•	•	•
 140.160 40 mm, with ball bearings (silicone)	•	•	•	•	•	•	•	•
 140.599 Spare roll for 140.160	•	•	•	•	•	•	•	•
 106.974 80 mm (silicone)	•	•	•	•	•	•	•	•
 106.972 Ø27.5 x 6 mm, with ball bearings, brass	•	•	•	•	•	•	•	•
 106.971 Ø20 x 7 mm, brass, for welding rod Ø2 - 4 mm	•	•	•	•	•	•	•	•
 106.970 Ø32 x 7 mm, brass, for welding rod Ø4 - 5 mm	•	•	•	•	•	•	•	•
 106.981 for customs tape	•	•	•	•	•	•	•	•

Planer and spare blades

 111.346 Chamfer planer for Z spare blades for sealing sheets	•	•	•	•	•	•	•	•
 111.346 Spare blades with 10 blades for chamfer planer	•	•	•	•	•	•	•	•
 106.966 Hand grooving tool	•	•	•	•	•	•	•	•
 106.968 Spare blades for hand grooving tool	•	•	•	•	•	•	•	•



Planer

	TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABOR S
 151.188 Chamfer planer for T-joints for sealing sheets	•	•	•	•	•	•	•	•
 150.809 Hand grooving tool «GROOVY», 3.5 mm for weldable floor coverings	•	•	•	•	•	•	•	•



Various accessories

 138.314 Seam probe tester for overlap seams	•	•	•	•	•	•	•	•
 154.026 Scraper blade	•	•	•	•	•	•	•	•
 154.259 Contour scraper	•	•	•	•	•	•	•	•
 137.855 Leister cutter with holster and 4 spare blades	•	•	•	•	•	•	•	•
 138.902 Hooked blade for Leister cutter (10 dispenser with 10 pcs = 100 pcs)	•	•	•	•	•	•	•	•
 138.539 Straight-edge blade for Leister cutter (10 dispenser with 10 pcs = 100 pcs)	•	•	•	•	•	•	•	•
 151.382 Inside corner tool	•	•	•	•	•	•	•	•
 153.009 Plastfix	•	•	•	•	•	•	•	•
 152.676 Leister weld seam template	•	•	•	•	•	•	•	•
 159.514 Seam inspection template	•	•	•	•	•	•	•	•
 157.544 Leister Universal scissors 260 mm with special shaft grinding	•	•	•	•	•	•	•	•
 116.798 Brass brush	•	•	•	•	•	•	•	•






Various accessories

		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABORS
	142.647 Brass brush Ø3 mm	•	•	•	•	•	•	•	•
	106.997 Ø 6 mm rotary burr for drilling machine, for car repairs	•	•	•	•	•	•	•	•




Cutting tools

	106.969 Quarter Moon Knife including leather case, 100 mm stainless steel blade	•	•	•	•	•	•	•	•
	122.541 Trimming guide, to use with spatula (106.969)	•	•	•	•	•	•	•	•




Cable extension

	160.353 Cable cord roller 25 m, 1 x CEE 400 V, 2 x 230 V EU-plug, 5 x 2.5 mm ²	•	•	•	•	•	•	•	•
	161.152 Cable cord roller 25 m, 1 x CEE 400 V, 2 x 230 V CH-plug, 5 x 2.5 mm ²	•	•	•	•	•	•	•	•
	161.207 Cable cord roller 25 m, 1 x CEE 400 V, 2 x 230 V FR, BE, CZ, PL-plug, 5 x 2.5 mm ²	•	•	•	•	•	•	•	•
	160.015 Cable extension cord 15 m, 5 x 2.5 mm ² CEE 400 V	•	•	•	•	•	•	•	•
	159.239 Cable extension cord 15 m, 3 x 2.5 mm ² mit EU plug 230 V	•	•	•	•	•	•	•	•


Tool rest

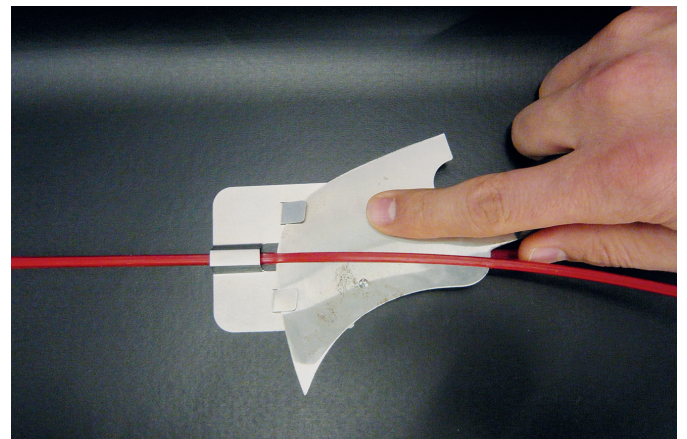
	151.068 Tool stand	•							
	107.348 Tool rest	•	•	•					•
	103.401 Tool rest replaced by 107.348			•					•

Protection tube

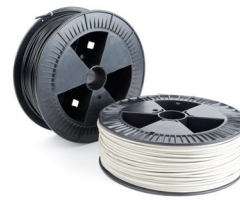
		TRIAC ST / AT	ELECTRON ST	HOT JET S	GHIBLI	GHIBLI AW	WELDING PEN R / S	DIODE PID / S	LABORS
	148.933 Protection tube	•							
	143.332 Protection tube for screw-on nozzles (only for TRIAC ST until april 2017)	•							
	156.092 Protection tube for screw-on nozzles (only for TRIAC ST from mai 2017)	•							

Storage case

	116.586 Storage case	•	•						
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Welding rods



	Profile	Farbe	Kg
Welding accessories PE			
104.283 Welding rod HDPE	A	■	3
104.294 Welding rod HDPE	A	□	3
104.284 Welding rod HDPE	B	■	5
104.299 Welding rod HDPE	B	□	5
106.650 Welding rod HDPE	C	□	1
104.300 Welding rod LDPE	A	■	3
161.612 Welding rod HDPE	D	■	2

Welding accessories PP			
104.287 Welding rod PP	A	■	3
104.301 Welding rod PP	A	■	3
104.288 Welding rod PP	B	■	5
126.356 Welding rod PP	C	□	2
161.611 Welding rod PP	D	■	2

Welding accessories PVC			
104.296 Welding rod PVC-U (hard)	A	□	3
104.278 Welding rod PVC-U (hard)	A	■	3
106.641 Welding rod PVC-U	A	■	3
104.280 Welding rod PVC-U (hard)	B	■	5
104.279 Welding rod PVC-U (hard)	B	■	5
104.302 Welding rod PVC-P (soft)	A	□	3

Welding accessories ABS			
104.295 Welding rod ABS	A	□	3
113.587 Welding rod ABS	A	■	3
107.027 Welding band ABS	C	□	1

Welding accessories div.

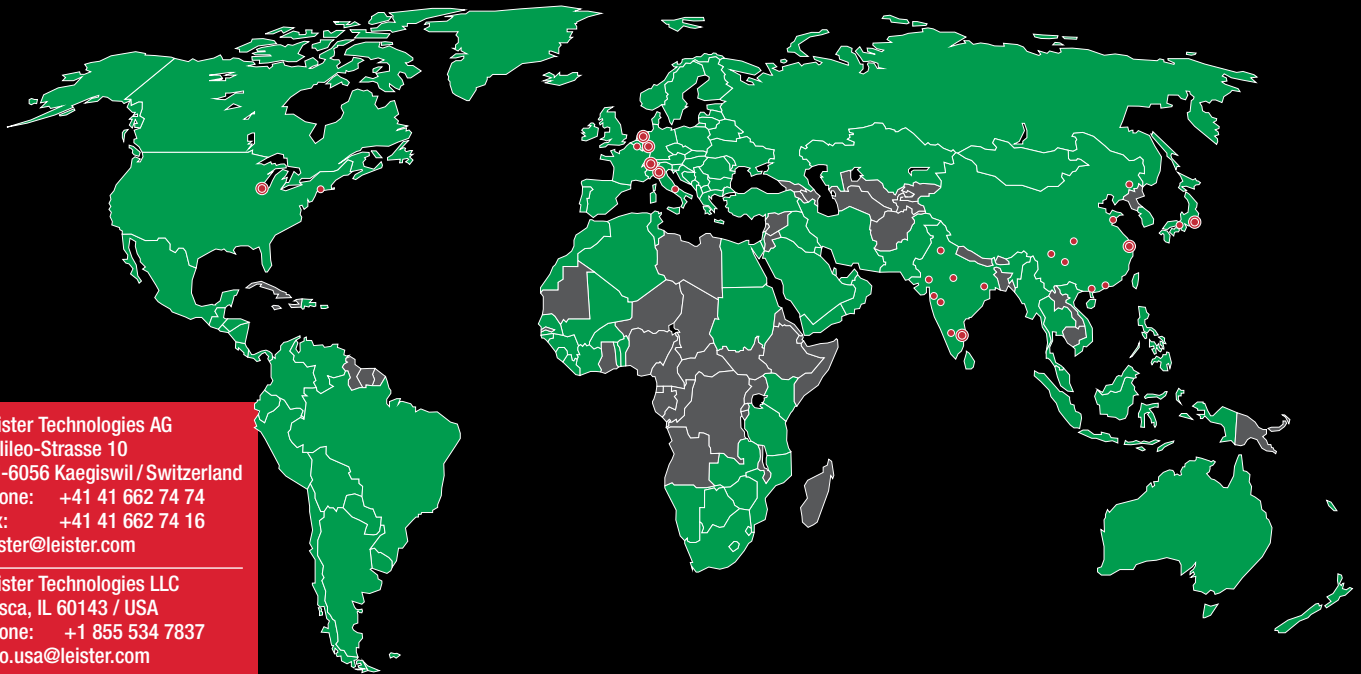
104.297 Welding rod PA	A	■	3
104.298 Welding rod PC	A	□	3
104.313 Welding rod PC / ABS / ALPHA (Honda)	A	■	3
104.308 Welding rod PUR	A	■	3
106.654 Welding band Xenoy	C	■	2
106.642 Welding rod PPs, flame resistant	A	■	3
104.304 Welding rod PVDF	A	□	3
104.303 Welding rod POM	A	□	3

Welding accessories

107.036 Test bundle bodywork welding rods, each consisting of profile A pieces of 37 cm single marked 6x HDPE, 6x PP, 6x PA, 6x PC, 6x ABS, 6x PCABS / ALPHA Honda, 6x PC / PBTP / Xenoy	
107.037 Test bundles standard each consisting of profile A pieces of 37 cm single marked 5x PVC-U, 5x PVC-P, 5x PP, 5x ABS, 5x HDPE, 3x PC, 3x PA, 3x POM, 3x LDPE, 3x PC / ABS / ALPHA Honda, 3x PC / PBTP / Xenoy	
107.040 Test bundle welding band each consisting of profile A pieces of 37 cm single marked 9x HDPE 8x 2 mm white, 9x PP, 8x 2 mm natural, 9x ABS, 8x 2 mm white, 9x PC / PBTP / Xenoy grey	
144.095 Welding rod dispenser	

Profile size in mm

Profile A 	Profile B 	Profile C 	Profile D
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