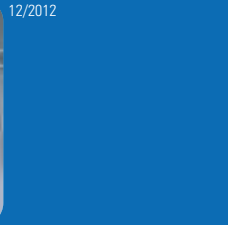
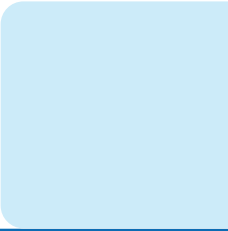
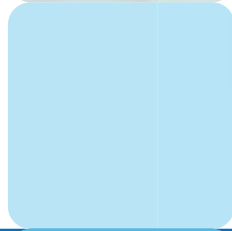




RÖCHLING

High Performance Plastics

Machined Components made of engineering plastics



Thermoplastics

12/2012

Röchling

Competence in Plastics

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The Röchling Group is a global plastics group. With some 7,300 on the workforce at 60 locations in 20 countries, Röchling today ranks internationally amongst the leading enterprises in the field of plastics processing.

With their two divisions, High-Performance Plastics and Automotive Plastics, the Group, with its companies on the American, European and Asian continents, generates an annual turnover of around 1.2 billion euros.

Röchling

High-Performance Plastics

The High-Performance Plastics Division covers the range of high-performance plastics within the Röchling Group. With world-wide subsidiaries as well as sales and distribution offices, the Röchling High-Performance Group has a leading position internationally in producing and machining thermoplastics and composites for the capital-goods industry.

The product range covers extruded, polymerised and pressed semi-finished products, such as round rods, flat rods and sheets, foils, tubes, extruded profiles, special polyamide cast parts, fibre-reinforced plastics and machined finished components.



Competence in machining

Unlimited possibilities

- Worldwide largest processing centre
- Over 100 CNC milling machines
- State-of-the-art process technologies



Large-size lathe for round rods with a diameter of up to 2,000 mm



CNC machining centre for components up to 14,000 mm long

Flexible, powerful, precise

The machining companies of the Röchling Group provide you with virtually unlimited processing possibilities and a leading manufacturer with one-of-a-kind installations and machinery. We have invested in the most modern technology and thus, provide top quality with reliable tolerances and outstanding surface quality.

We have modern, high-performance CNC machining centres. Large-size CNC milling machines offer the possibility of producing products in the largest dimensions with narrow tolerances.

For our customers this means:

- High degree of material utilisation
- Reduced assembly times
- Fewer welding seams
- Narrow length tolerances

Our high-precision CNC systems are equipped with dry and wet processing as well as internally cooled tools.

This enables production of complex geometries and narrow tolerances, while at the same time maintaining a high degree of surface quality. In addition, we are also able to perform 5-axis machining.

We also offer processing of other materials in combination with machined plastic parts.

Currently we have, among others, more than:

- 100 CNC milling machines
- 50 CNC lathes
- 15 automatic profiling machines
- and a wide variety of profile extruders with over 500 tools

Combined components

The workflows in our machining companies are also designed for the production and assembling of complete assembly groups. Thus, thread inserts, ball bearings or other inserts can be added in further processing steps and combined with other components into complete assembly groups.

Competence in machining

Overview of our processes

Planing

Straight planing
Length: max. 12,000 mm
Width: max. 2,500 mm



Sawing / Blank Cutting

- Dividing saws for panels
- Band saws for rods and tubes
- Round blank saws



Milling

Length: 1 – 14,000 mm
Width: 1 – 2,500 mm
Thickness: 1 – 730 mm

Round components

Ø up to 3,500 mm
Larger dimensions available upon request



Turning

Ø 2 – 2,000 mm

Large-size turned parts

Ø max. 2,000 mm
Length: max. 800 mm

Tubes

Ø max. 750 mm
Length: max. 2,300 mm



Profiling

Length: max. 12,000 mm¹⁾
Width: max. 235 mm
Thickness: max. 165 mm

¹⁾ > 12,000 mm
see profile extrusion



Profile Extruding

Polystone® M (PE-UHMW)
> 550 pcs. tools



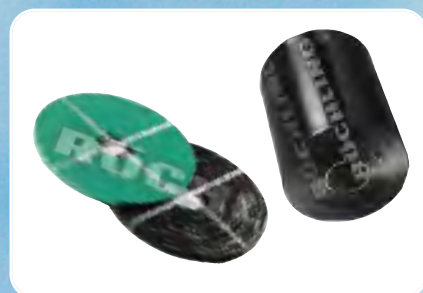
Skiving

Strip material

Polystone® M (PE-UHMW)
Width: max. 100 mm
Thickness: 1–8 mm

Films

Thickness: 0.25–3 mm
Width: 100–300 mm
Length: 11–136 m



Punching

Length: continuous
Width: max. 1,500 mm
Thickness: up to 8 mm



Thermoforming

Length: max. 1,600 mm
Width: max. 1,200 mm
Panel thickness: max. 30 mm



Welding

- Extrusion welding
- Friction welding



Competence in materials

Competence in Plastics

Important advantages of plastic over steel

- Low weight
- No corrosion
- Good sliding characteristics (self-lubricating)
- Thermally and electrically insulating

Plastics know-how from the semi-finished products manufacturer

Röchling counts among the leading manufacturers of semi-finished plastic products worldwide. We are not only concerned with the production of sheets, rods and profiles, but also with the particular requirements of the industries which we supply. Our logistics centres for semi-finished products are the largest in Europe and guarantee the fastest product availability.

We know precisely which material to recommend for your application. If necessary, we will develop special formulations for your application, to ensure you get the best plastic for your needs.

Outstanding material characteristics

We live in the "age of plastics". Plastics are customisable and have characteristic profiles that often surpass those of traditional materials such as steel, wood or concrete, which they increasingly replace.

Today, there is virtually no industrial product that does not come into indirect contact with plastic components in its manufacturing process or contain them itself.



Competence in materials

An unparalleled range

Important characteristics of plastics

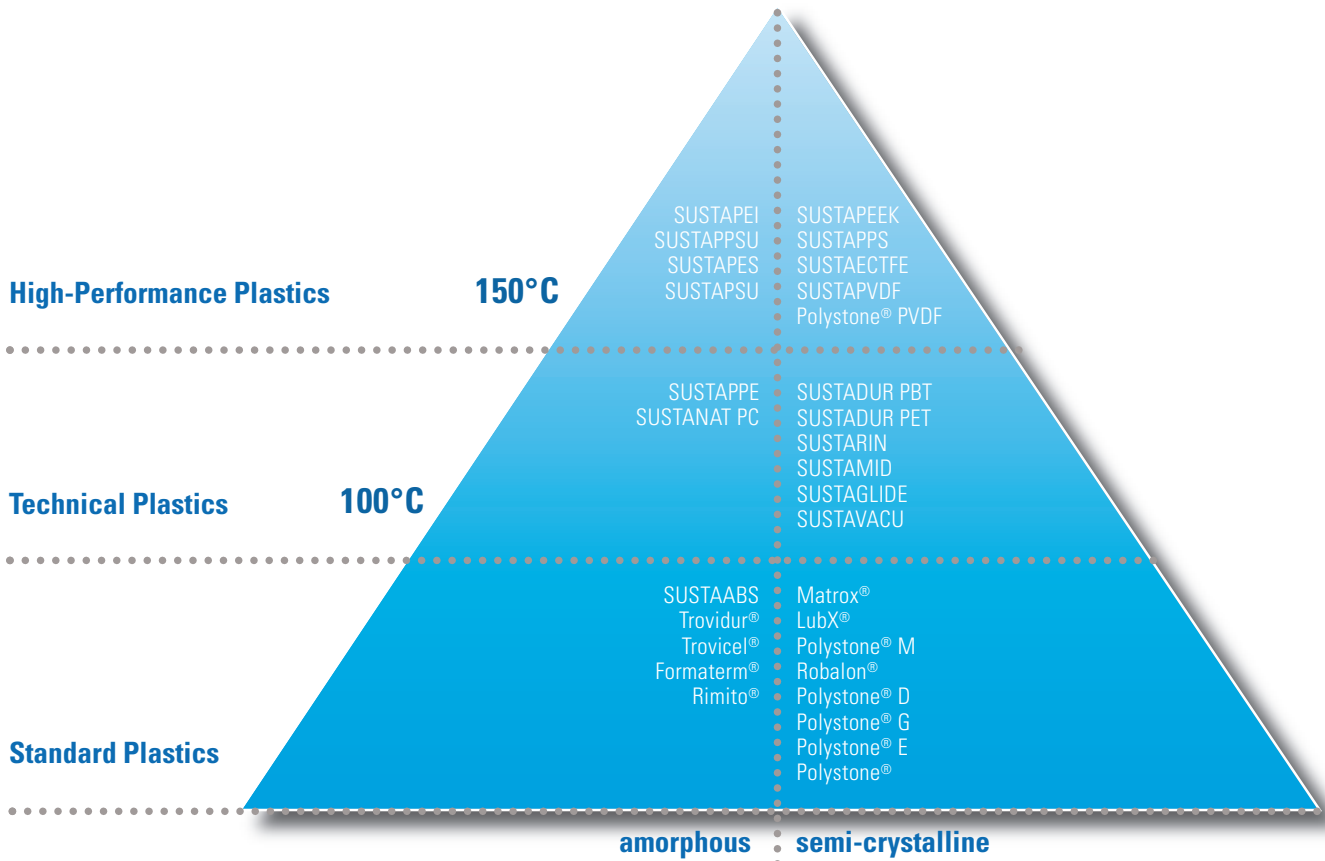
- Excellent sliding properties
- High abrasion resistance
- High degree of resistance to aggressive chemicals
- Remarkable flexibility or mechanical strength
- High degree of impact strength
- Flame-resistant or self-extinguishing
- Electrostatically conductive, dissipative or insulating
- Non-ageing
- UV resistant
- Suitable for use with foodstuffs

Röchling offers you a unique range!

- Extraordinary selection of semi-finished products
- Experienced plastics and industry experts
- Own materials laboratories and training centres

For nearly 100 years Röchling has specialised in the processing of plastics. Today, the product range is comprised of **more than 140 different types of plastics** – from standard plastics to high-performance plastics for withstanding high operating temperatures. The wide variety of modifications and special developments is also unparalleled worldwide.

You can benefit from this offer and the know-how of our excellently trained plastics experts, our technological leadership, own training centres and materials laboratories.



In addition to thermoplastics, Röchling also offers a wide product range of fibre-reinforced plastics. All Röchling materials are available for machining.

Competence in materials Research and development

More value for our customers

- Product and materials development
- Modification of existing compositions
- Practical testing facilities
- Cooperation with scientists
- State-of-the-art materials laboratory



Competitive advantages through innovation

At Röchling, our top priority is innovation. This allows us to present the market with product developments that provide our customers with competitive advantages.

We develop new products and manufacturing processes to fit the specific problem definitions of our customers in our excellently outfitted materials laboratory, and in close cooperation with suppliers, scientists and institutes.

Our quality management system is regularly inspected in audits in accordance with DIN EN ISO 9001:2008 ff. and its compliance ensured. Moreover, our products undergo ongoing controls in all phases of the production process.



We actively engage in serving the industries through our collaboration with numerous advisory boards and committees, and thus, help define the quality standards of the future.

Competence in industry

Understanding customer applications

Our products and services

- Advice on plastic selection
- Review of constructions for functionality and producibility
- Technical product design on the most modern CAD systems
- Precisely fitting, bespoke parts

The specialist for your industry

Every industry has different requirements for materials and products. For this reason, we analyze in-depth the specific needs of our customers in the various industries.

Our goal is to develop products that are a perfect fit for the respective intended applications and to introduce new paths for achieving this.

In the following pages we present you with several practical examples for select industries.

Construction support

Upon request, we also assist you with the configuration and design of your plastic components. We know what different plastics can do and which types of processing are practicable from a technological perspective. As such, we provide you with support from the selection of materials, to the design on the most advanced CAD systems to the precise machining and customisation of a part that will function optimally for your application.

Our experts are here to assist you with all aspects of your project. We would be delighted to visit you and examine in detail your challenging task on site.



Advantages for you

- Cost savings in production and assembly
- Reduced material and parts costs
- Additional construction resources
- Optimum functionality



Competence in industry

Engineering and plant construction

Röchling supplies materials with special properties for use in engineering and plants

- High impact strength
- Outstanding sliding characteristics
- Resistant to high temperatures
- Complex geometries

Permanently ready for use

Even after heavy loads and countless operating hours, machines and plants must operate reliably. Machines and plants have different requirements on the materials used, depending upon the intended application: a high degree of impact strength, excellent sliding characteristics, use with high temperatures and parts with complex geometries.

Röchling has a great deal of experience in the manufacture of parts for plants and engineering. We would be delighted to advise you in the selection of the right material for your application.



Cutting boards



Sprocket



Grape press

Competence in industry

Beverage and packaging industry

Advantages of LubX®

- Energy-saving
- Coefficient of sliding friction can be reduced by up to 75 %
- Noise-reducing
- Suitable for contact with foodstuffs



Conveying system with chain slide rail made of LubX® C

New material LubX® saves energy

In the face of long-term increasing energy prices, the reduction of energy costs in production, storage and logistics processes plays an increasingly important role. The use of parts with optimised sliding friction in a conveying process can reduce the required conveying strength – and thus, the amount of energy used – to a minimum. In this way, the performance and efficiency of the plant can be significantly improved.

With LubX®C and LubX®S, Röchling has developed two new, PE-based high-performance materials, with outstanding dry running capacities, especially for use in conveying and automation technology. The slide friction coefficient can be **reduced by as much as 75 percent**.

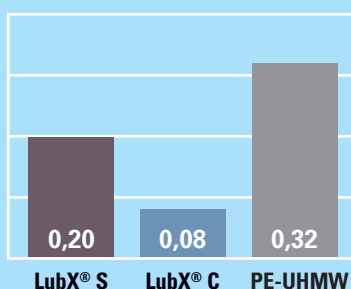
When compared to conventional sliding materials, conveying systems equipped with LubX® required significantly less energy, the process stability was increased and the noise level was considerably reduced.



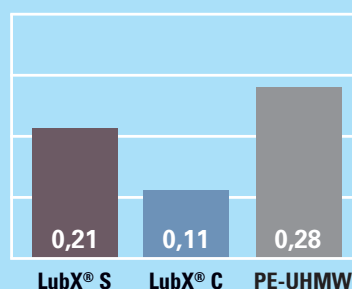
Conveying screw made of Polystone® M soft is gentle on PET bottles

Comparison of sliding properties

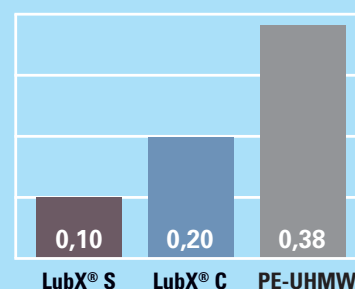
Sliding partner POM



Sliding partner steel



Sliding partner PET



Coefficients of sliding friction under dry conditions / Validated on the application-related Röchling tribology test stand
Speed: 0.25 m/s, Surface pressure: 0.25 MPa, Test time: 24 h

Competence in industry

Paper industry

20 Patents
confirm our
competency!



Wear parts from Röchling stand for

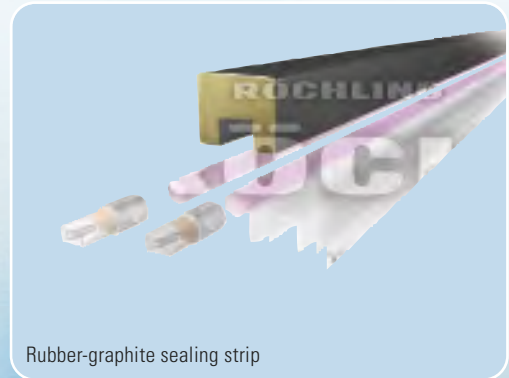
- Extension of service life of a least one wear partner
- Customer-specific solutions through well-founded technical advice
- Few adjustments e.g. exchange of wear parts
- Current plant preserved e.g. no conversion of the paper machine

Worldwide leading partner for wear parts

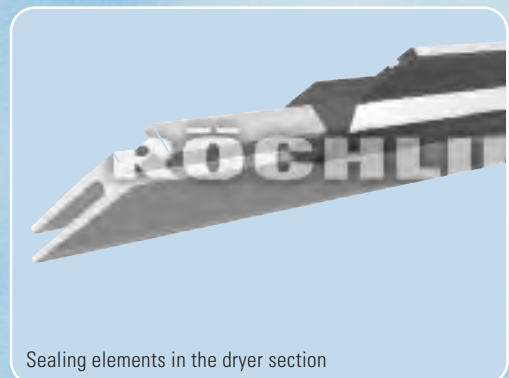
The number one manufacturer of superior plastic wear solutions for the paper industry, we absolutely know the needs of our customers. We offer a complete range of high quality wear parts (a total of 100 different products depending upon customer requirements).

We intend to continually further develop the products with the goal of reducing the friction and wear on the product so that the service life of the product itself as well as that of the friction partners (e.g. screens/filters, felt) will be increased. This is achieved through continual improvement processes in product development and ongoing quality improvement.

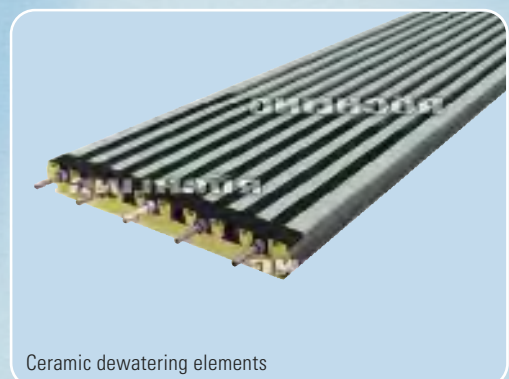
The right selection of wear partners and materials can effect a positive change in the energy balance, without changes to the geometric shape and without technical conversions.



Rubber-graphite sealing strip



Sealing elements in the dryer section



Ceramic dewatering elements

Competence in industry

Food technology



Röchling offers the food industry

- A broad spectrum of plastics in compliance with the EU regulations 1935/2004/EC, 10/2011/EU, 2023/2006/EC
- No negative influence on the health of the consumers and composition, taste, smell and appearance of the foodstuff



Transport elements in a packaging plant for Harz cheese



Conveyor system for fish processing



Cutting surfaces in a butcher shop

For direct contact with foodstuffs

Röchling has several plastics designed especially for use in the food industry, which are suitable for direct contact with foodstuffs. These can be used in machines for the industrial processing of foodstuffs as well as cutting surfaces and boards.

We ensure that our plastic products, which are intended for direct contact with foodstuffs, fulfil the requirements of the framework regulations 1935/2004/EC, 10/2011/EU as well as of 2023/2006/EC. Suitability for foodstuffs is verified via migration tests in accordance with regulation 10/2011/EU. The tests were conducted on our products with all necessary stimulants under the strictest test conditions regarding temperature and test length.

This means you can be confident that the tested plastics are considered suitable for contact with all kinds of food as stated in our declarations of compliance.

It goes without saying that our manufacturing processes are in line with "Good Manufacturing Practice" (2023/2006/EC).

Competence in industry Logistics

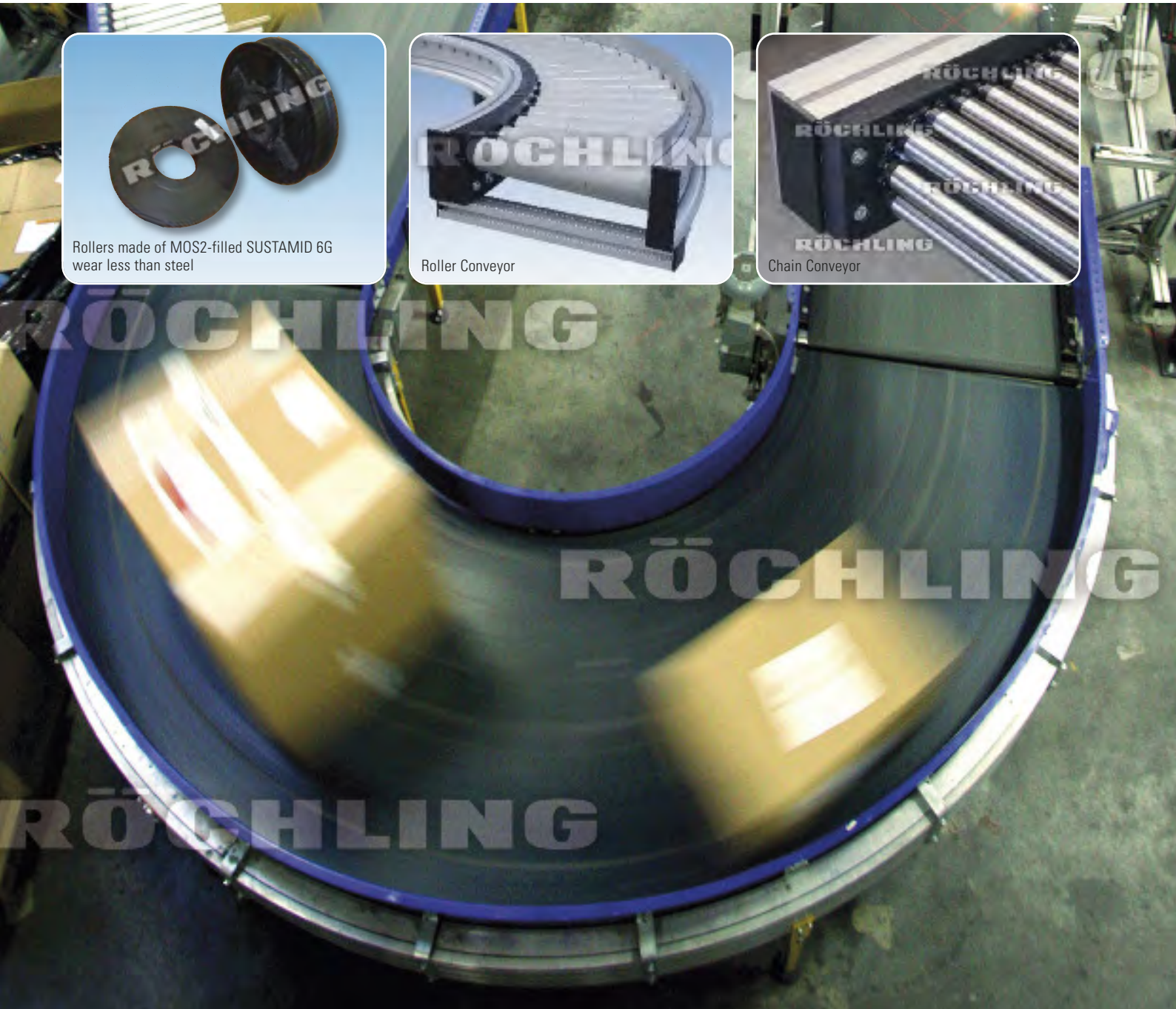
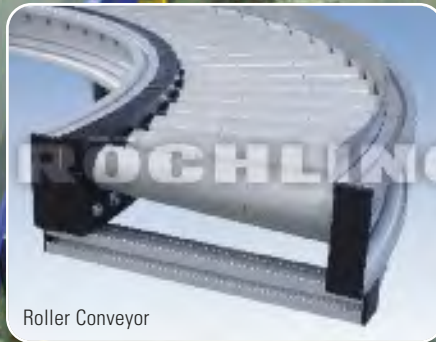
Plastics properties for Efficient material flow

- Minimal sliding friction
- High degree of abrasion resistance
- Impact strength
- Antistatic properties

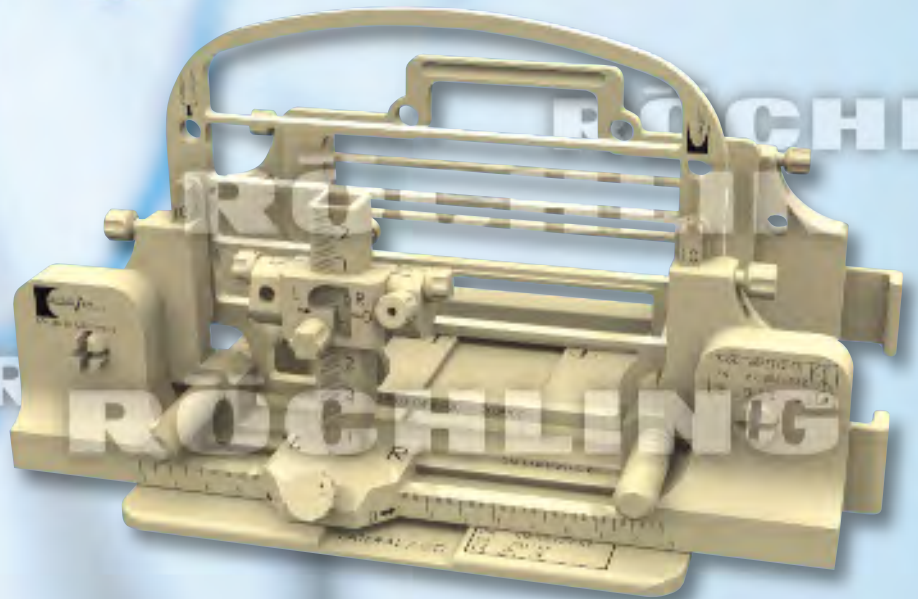
For a smooth process

The intra-company transport of goods and merchandise must be quick, reliable and economical. Plastics from Röchling come as CNC machined components or milled and extruded profiles for use in e.g. conveyor and storage systems, chain or roller conveyors, pallet magazines or high bay shelving elements.

The special characteristics of plastics such as low sliding friction, high abrasion resistance, impact strength or even antistatic characteristics guarantee a reliable material flow and economical transport processes.



Competence in industry Medical technology



Breast biopsy unit manufactured entirely of SUSTAPEEK

Medical grade products from Röchling stand for

- Biocompatibility in accordance with ISO 10993 and USP Class VI
- Chemical resistance
- Sterilisability
- Traceability
- FDA conformity
- Resistance to hydrolysis

Precision to the highest degree

Röchling is a strong partner of medical technology and knows best the requirements of this industry. Numerous high-tech processing machines guarantee the narrowest tolerances and perfect surfaces.

Along with standard materials for medical technology, we use the Röchling Medical Grade materials, which fulfil the requirements of the ISO 10993 and of the USP Class VI for biocompatibility and which can be cleaned with common sterilisation and disinfection processes.

In addition, we have a comprehensive management system for the design and manufacture of medical devices in accordance with ISO 13485:2012.

We would be delighted to advise you about your parts development and the selection of the right materials. Just ask us. Our service package accelerates your development process, simplifies the approval of the medical devices and thus, reduces your costs.



Ball housing in shock wave therapy devices



Filigree needle guidance



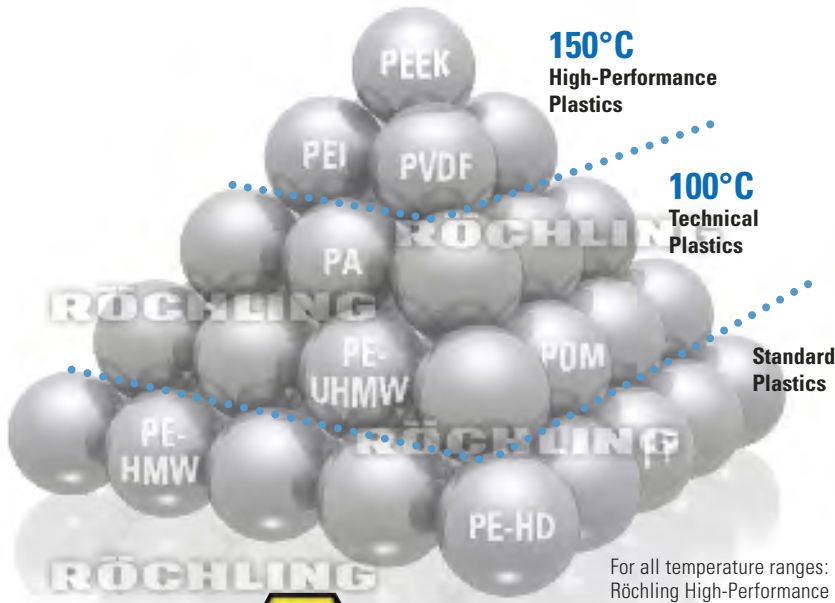
Antimicrobial cladding



Filter and closing elements for hemodialysis

Competence in industry

Electrical and electronics industry



150°C
High-Performance
Plastics

100°C
Technical
Plastics

Standard
Plastics

For all temperature ranges:
Röchling High-Performance Plastics
offers a comprehensive range of
ESD materials from PE to PEEK

ATEX 95



Röchling provides plastics
that meet the prerequisites for
compliance with the explosion
protection directive 94/9/EC
("ATEX 95")



Polystone® PPs EL protects electronic parts



Part made of
SUSTARIN C ESD 90 PLUS

Comprehensive Product Range

Uncontrolled discharges can cause costly damages, particularly in microelectronics and potentially explosive atmospheres, which is why the electrostatic discharges must be prevented.

Röchling offers a large selection of ESD plastics for industries that have requirements on the electrical conductivity of plastics. They have defined electrical properties – from antistatic to conductive.

Soldering masks

Röchling counts among the market leaders worldwide when it comes to the Durostone® PCB solder pallet materials and precise machining. For soldering of electronic parts the solder pallets are precisely adjusted to the layout of the PC boards. The soldering masks must remain dimensionally stable at high temperatures and be able to withstand thousands of soldering cycles.



Solder pallet
for transport of
PC boards



Competence in industry Hydraulics and harbour construction

Special properties of plastics in hydraulics and harbour construction

- Corrosion resistance
- UV resistance
- Impact and wear resistance
- Good sliding characteristics



In use all around the world!

Contact with fresh water and salt water requires materials with extreme: corrosion resistance, UV stability, impact and wear resistance as well as slide characteristics. Our large machined parts, up to six metres, are in use all around the world in the construction of harbour plants and lock gate systems: for instance, in the expansion of the Panama Canal, the new construction of the Kaiserschleuse in Bremerhaven or the Ems barrier at Gandersum.

Fender systems

Mounted to fender systems, plastics serve as a sliding coat for ship hulls and protect quay bulkheads and ships during mooring, harbour manoeuvring and during idle periods.

Slide rails

Thanks to outstanding wear resistance the plastic slide rails are able to withstand long-term the strain of the steel doors in harbour locks, which often weigh several tonnes.



RIA stop valve, www.poa-gra.dk

Blocking Systems



Fender on a quay wall



Watergate with slide rail

Competence in industry

Lining technology

Matrox improves productivity

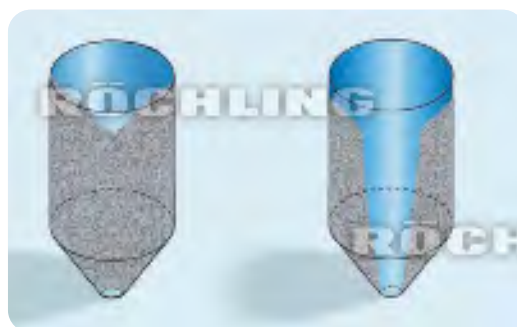
Everywhere, where bulk materials are transported, stored or further processed, wear and caking cause standstills in the work process. The flowability of the bulk materials is thus, of great importance for a smooth running procedure. Conventional steel surfaces become raw or start to corrode, so that the bulk goods begin to stick. This has a negative impact on productivity and process reliability.

With the Matrox family, Röchling combined the best surface friction with the highest abrasion resistance especially for use in lining technology. This improves the mass flow of bulk goods and prevents abrasion during the roughest conditions.

The products from Matrox are used as linings in a variety of industries that work with bulk goods: for example in mining, the transport industry, with storage and transshipment as well as the processing of bulk materials. We will recommend the right material from the Matrox family for your individual needs. Hereby, the durability and economic efficiency of the lining are paramount.

Economical advantages of Matrox over steel

- **Reduced costs:** approximately 60 percent cheaper than structural steel
- **Reduced weight:** for a 200 m² silo Matrox provides a weight saving of 3 tonnes
- **Longer service life:** in sand-slurry wear tests Matrox achieved a value 46 % better than steel with an index of 80



Silos without Matrox lining: bridge formation (left) and core flow (right) lead to production downtimes

Competence in industry Agricultural technology

Pioneer in Plastics Wear Parts

Agricultural technology was dominated by metal for millenia. Unique manufacturing processes and the right choice of material have made us the leading supplier of plastic parts. Many well-known agricultural machine manufacturers rely on the competence of Röchling.

The use of technologically high-tech plastics in agricultural technology enables sustainability in soil cultivation through less soil compaction, fuel economy and improved efficiency.

The independent Austrian Federal Institute for Agricultural Engineering (BLT) in Wieselburg certifies to excellent test results for plough mould boards made of Robalon® in comparison to steel:

- Up to 13 % less tractive force
- Up to 14 % fuel savings

Numerous patents confirm our competency!

Advantages of plastics in agricultural technology

- High wear resistance comparable to that of steel
- Significant weight savings
- Facilitates pulling
- Fuel savings
- No adherence of soil
- No splitting or breaking



Grain lifters



Deflectors and skimmer plates



Skids for combine harvester



Competence in industry

Special vehicle construction

Materials from Röchling meet special characteristics for use in special vehicle construction

- High impact strength
- Outstanding sliding characteristics
- High abrasion resistance
- Resistance to lubricants

Bespoke parts for special requirements

Röchling is your reliable partner when it comes to special vehicle construction. Our materials fulfil the custom requirements on parts for piste equipment, cranes or amphibious vehicles.

Piste equipment

Extreme temperatures and heavy loads require dependable materials, especially in the alpine business. Drive sprockets made of Robalon® in piste equipment transfer the engine power reliably to the snow, even on the steepest ski slope.

Cranes

In telescopic cranes slide elements made of SUSTAMID G in various sizes and geometries enable the telescoping of the boom and take up the high compressive forces with heavy loads.



Crane with slide element in boom



Weed harvester for waterway conservation with plastic parts on the chain drive



Drive sprocket in an alpine vehicle



Competence in industry

Sports and leisure industry

Applications in the sports and leisure industry

- Play and leisure equipment
- Nursery facilities
- Signs and educational games
- Wellness area and swimming pool facilities



Precisely tailored solutions for numerous applications

Röchling is your competent partner for numerous applications in the sports and leisure industry. With our extensive experience we offer ideal solutions made of plastic for versatile ideas.

Röchling won't lead ice skating lovers onto thin ice: With special plastic panels, people are able to skate on a plastic ice rink that requires no cooling even in the summer. The high energy expenditure normally required in ice rinks for ice making and cooling are not necessary here.

We stand for made-to-measure solutions: our products are tailored to the particular requirements of each application and offer a long service life and bespoke quality.

We would be delighted to advise you regarding the development and implementation of your idea. Just ask us.



Overflow channel covers for a swimming pool



Educational games for children



Play equipment made of plastic

Competence in industry

Renewable energies

Special properties of plastics when using renewable energies

- Outstanding slide characteristics
- High degree of chemical resistance
- Excellent wear resistance



Röchling plastics are used in the generation of wind energy

Broad Product Range for Renewable Energies

A broad product range of our high-performance plastics are in use in the generation of wind and solar energy as well as in biogas plants. Our many years of experience as a supplier in traditional areas of energy production and distribution, for instance the generator, transformer and switchgear construction, is the basis for becoming the design partner and supplier for promising future forms of energy production.

Solar plants

Machined components from Röchling are slide bearings in the tracking of solar plants and ensure a precise adjustment of the solar cells to the altitude of the sun. Our products for solar plants are distinguished by a high degree of pressure resistance, UV resistance and a long service life.

Wind power

In wind power stations machined parts made of Durostone® fibre-reinforced plastics as well as of thermoplastics are taking over many mechanical, insulating or slide tasks and are replacing traditional materials such as steel or aluminium. Our product range for on-shore and offshore wind power stations includes bearings, shims, sealing rings or bearing housings for large ball bearings.



Lining of a biogas plant



Tracking of solar plants

Legal information

General information

All information contained in this delivery programme has been researched to the best of our ability. Despite our best efforts, this does not exclude the possibility of errors. For this reason, the information contained in this supply range is unconditional and carries no guarantees of any kind. Therefore, we assume absolutely no liability for any damages resulting from this information, nor any other form of liability, which in any way results from the information contained herein. We assume no liability for the completeness of the included products and information, processes, properties, etc.. The specified values regarding weight is ascertained from many individual measurements as average values, which have been calculated using the thickness and the average mean of the tolerance measurements. This work is protected by copyright. Röchling High-Performance Plastics reserves all rights, including those for the translation, reprints and the reproduction and/or excerpting herefrom. No part of this work is permitted to be copied, processed or distributed, regardless of intended purpose or medium, without the express written consent of Röchling High-Performance Plastics.

Upon publication of this document all previous editions shall become void.

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Applications of materials from Röchling High-Performance Plastics for implants

The materials described in this supply range are not suitable for use as medical implants. Furthermore, these materials should not be used in medical-technical products, which would require long-term direct contact between the material and the patient.

Sterilisation and multiple applications with medical devices

For classification of the sterilisation resistance of our materials various criteria such as alteration of the mechanical properties, changes in weight or loss of transparency (amorphous materials) were used.

For this reason, this evaluation constitutes a recommendation and makes no concrete commitments as to suitability of any material for a specific preparation process. In the event that the medical device is used multiple times, it is the responsibility of the product manufacturer to determine the suitability and the number of possible preparatory cycles permitted.





RÖCHLING

High Performance Plastics

EUROPE

GERMANY

Röchling Engineering Plastics KG

Röchlingstr. 1, 49733 Haren
info@roechling-plastics.com
www.roechling.com
Tel. +49 5934 701-0

Röchling Technische Kunststoffe KG

Planckstr. 3, 06686 Lützen
kontakt@roechling-luetzen.de
www.roechling-luetzen.de
Tel. +49 34444 308-200

Röchling Hydroma GmbH

Lemberger Str. 101, 66957 Ruppertsweiler
info@roechling-hydroma.com
www.roechling-hydroma.com
Tel. +49 6395 9222-0

Bayerschmidt Kunststoffe GmbH

Bayerschmidtweg 1, 93426 Roding
info@bayerschmidt.de
www.bayerschmidt.de
Tel. +49 9461 4026-0

Röchling Sustaplast KG Formtechnik

Lahnstr. 22, 56412 Nentershausen
formtechnik@sustaplast.de
www.roechling.com
Tel. +49 6485 889-0

DENMARK

Röchling Meta-Plast A/S

Tosjstrupvej 31, 8961 Allingåbro
sales@meta-plast.dk
www.meta-plast.dk
Tel. +45 8648 1711

FINLAND

Röchling Leripa Papertech Service Oy

Tarrankuja 1, 08500 Lohja
finland@leripa.com
www.leripa.com
Tel. +358 19 357991

FRANCE

Röchling Engineering Plastiques S.A.S.

2, Rue de Barcelone
69153 Décines Cedex/France
roechling.decines@roechling-engineering.fr
www.roechling.com
Tel. +33 472 148960

GREAT BRITAIN

Röchling Engineering Plastics (UK) Ltd.

Waterwells Drive, Quedgeley, Gloucester GL2 2AA
sales@roechling-plastics.co.uk
www.roechling-plastics.co.uk
Tel. +44 1452 72-7900

ITALY

Röchling Machined Plastics Italia s.r.l

Via Morena 66, 28024 Gozzano
info@roechling.it
Tel. +39 0322 95421

LATVIA

Meta-Plast S/A

Kapsedes Str. 2, LV-3402 Liepāja
letland@meta-plast.dk
www.meta-plast.dk
Tel. +371 6348 8539

AUSTRIA

Röchling Leripa Papertech GmbH & Co.KG

Röchlingstr. 1, 4151 Oepping
robaproducts@leripa.com
www.leripa.com
Tel. +43 7289 4611

SPAIN

Röchling Plásticos Técnicos S.A.U.

Ctra. Villena, s/n. - Apartado 34, 46880 Bocairent
comercial@roechling-plastics.es
www.roechling-plastics.es
Tel. +34 962 350165

CZECH REPUBLIC

Röchling Machined Plastics s.r.o

Průmyslová 705
39111 Planá nad Lužnicí
rmp@roechling-plastics.cz
www.roechling-plastics.cz
Tel. +420 381 211-875

ASIA

CHINA

Roehling Machined Components (Kunshan) Co., Ltd

No. 238 Chenfeng Road Kunshan City
Jiangsu Province 215300
info@roechling-kunshan.com
www.roechling-rmc.cn
Tel. +86 512 55132188

INDIA

Röchling Engineering Plastics (India) Pvt. Ltd.

201, 'A' Wing, Leo Building
24th Road, Khar West
400 052 Mumbai / India
info@roechling-india.com
www.roechling-india.com
Tel. +91 22 4217-8787

USA

Röchling Leripa Papertech LLC

710 Ford Street Kimberly, Wisconsin 54136
leripa.papertech@leripa.com
www.leripa.com
Tel. +1 920 954 9154

Röchling Machined Plastics

161 Westec Drive
15666 Mount Pleasant PA /USA
rmp@roechling.biz
www.roechling-plastics.us
Tel. +1 724 696-5200

